

## **Banjo Sealing Washers** Hydraulic fittings

**HUTCHINSON®** 

In-house Manufacturing, Safe Sealing



Banjo Seals have been developed primarily for the automotive and trucks sector for systems using connectors in the transfer of fluids. They offer significant advantages over metal-only copper or aluminium washers. The elasticity of the rubber ensures a highly reliable tightness and the self-centring lip allows an easy assembly.

- > Design and dimensions based on standards:
  - DIN 7642: hose nipple
  - DIN 7643: hollow screws

## **APPLICATIONS / MARKETS**

- Oil tank drain plug
- > Hydraulic fittings> Turbo connections
- > Banjo fuel lines
- Oil return to pump
  - > Off-road> Automotive

Trucks

Banjo connector

Banjo fitting

- BENEFITS
- > Standard fitting dimensions according to DIN 7642 and 7643
- > Easy assembly thanks to self-centring
- > Improved sealing capability thanks to the rubber lip
- Long life span sealing solution
- > Suitable with limited requirement for sealing surface roughness

## **TECHNICAL DETAILS**

- Standard size range from M22 to M32
- Wide range of rubber compounds to suit all applications and fluids standard FKM compounds : DF851 -7DF2067; other possible compounds in AEM (7DE2138) and HNBR (8DT1706)...
- > Standard steel : Mild steel DC01
- > Temperature range from -60°C to +250°C

Family	Compound	Color	Hardness (Sh.A)	Min T⁰C	Max continuous T⁰C	Max peak T⁰C	Compression Set %	Compression Set conditions
FKM	DF851	Black	84	-25	200	250	20	72h at 200ºC
FKM	7DF2067	Green	72	-25	200	250	20	72h at 200ºC

Metal	Tensile strength (MPa mini)	Specification	
Mild steel DC01	540	EN 10139	

Surface treatment	Corrosion resistance	Specification	
Plating Zinc Nickel P18	Red dust 600 hours	ISO 9227	





