

E-MOBILITY

OUR COMMITMENT FOR EXCELLENCE



Material Expertise: Formulation & Transformation



Engineering Support: In-depth understanding of customer challenges



Custom Design for specific requirements



In-house Manufacturing



Global Footprint: close to our customers

CONTRIBUTE TO FUTURE MOBILITY

Since 1853, Hutchinson has been supporting the automotive industry in its development and evolutions. Our expertise in materials, customized product design, and in-house manufacturing has made us a global leader in sealing technologies.

Today, we develop solutions to address the challenges of OEMs and Tier 1/2 equipment manufacturers linked to the electrification of vehicles.

- Safety: We develop solutions ensuring the safety of electrical systems and batteries, addressing challenges related to high voltage and thermal events.
- Weight Reduction and Energy Efficiency: Light weight electric vehicles are crucial for optimizing energy consumption. Hutchinson innovates with high-performance materials and components.
- > Smart Thermal Management: Our advanced

technologies contribute to maintaining optimal temperatures in batteries and electrical components.

- > **Acoustic Performance**: Reducing noise and vibrations in electric vehicles is a challenge we tackle with specific materials and components.
- > **Reducing CO₂ Emissions**: Hutchinson is committed to improving overall efficiency in electric vehicles, contributing to a cleaner future.
- > **Durability**: We ensure products robustness to guarantee long life of equipments such as electric motor bearings.

At Hutchinson, we design tailor-made sealing solutions for battery applications, thermal management, and E-powertrain. Our expertise allows us to anticipate technical challenges and offer sustainable innovations, for the future of mobility.



HIGH PERFORMANCE SEALING SOLUTIONS

BATTERY PACK



THERMAL MANAGEMENT



E-POWERTRAIN



FULLY INTEGRATED IN-HOUSE CAPABILITIES

With in-depth expertise in our customers applications, our teams provide complete support: from material formulation and design of customized solutions to in-house manufacturing. By managing every step of the process internally, we ensure superior quality, consistency, and faster turnaround times.

This integrated approach allows us to meet the diverse needs of small, medium, and large-scale production, offering our customers - big OEMs and Tier 1/2 suppliers - the reliability and innovation required to tackle the challenges of electrification in the automotive industry.

MATERIAL EXPERTISE

For 170 years, Hutchinson has been a leader and expert in rubber formulation and transformation, enabling us to give our products unique properties.

Today, we develop and transform tailored materials including a wide range of rubber compounds, foams, composites, bi-material and reinforced solutions to fully meet market specifications.

Development Capabilities

- > Material laboratories
 - Compounds formulations
 - Validation and certification

> Bonding & Surface treatment laboratories

- Defining the best combination of elastomer bonded to highperformance rigid metal or thermoplastic substrate
- Reducing friction forces and seal wear
- Enabling easy assembly

> Tribology laboratories

- Analyzing and reducing friction to extend material lifetime, improve assembly, and master acoustic signature



Our teams develop materials for customized sealing solutions that address the E-Mobility challenges such as dielectric fluids, innovative coolants, compliance with material regulations, and protection against thermal runaway.

Sustainable materials **revea**®

revea® materials are designed by Hutchinson to combine high performances and reduced environmental impact. The revea® materials contain recycled and/or bio-based ingredients while having at least the same performances as our traditional materials.



Rubber Family	Compound	Battery Pack	Thermal Management	Electrical Powertrain	Benefits	Parts Examples
ACM ACM HT AEM					PFAS free materials High temperature resistance up to 165°C	Shaft seals
AEM ACM FKM HNBR		0000		Þ	Compatibility with dielectric fluids Sealing performance in aggressive fluids Formulation of materials adapted to the fluid (immersion cooling loop and oil-cooled electric motor)	Casing seals Flange seals Tube seals Pads
EPDM	7EP3328	<u> </u>			Fire resistance (UL94-V0) Halogen free Color detection (blue)	Casing seals
EPDM	7EP3494	0000			Fire resistance (UL94-V0) Halogen free Color detection (blue)	O-Rings
EPDM	15549				High runner compound (UL94-HB) Affordable high-performance compound Known and validated by many OEMs	Casing seals Flange seals
EPDM	revea ®R 6EP3330	0000			Recycled & bio-sourced materials Limited CO ₂ footprint	Casing seals Flange seals
EPDM	5EP2397	0000			Very low hardness Reduced assembly effort Self-lubricated	O-Rings
EPDM	revea *R 6EP1713-R25	0000			Low hardness Reduced assembly effort Self-lubricated Limited CO ₂ footprint	O-Rings
EPDM	6EP3413	0000			Color detection Low hardness Reduced assembly effort Improved compression set in coolant	O-Rings Y-Rings
EPDM	7EP3417	0000			Battery electrolyte resistance Acid resistance Low electrical conductivity	O-Rings Y-Rings
HNBR	7DT2364	0000			Strong chemical resistance to aggressive immersive cooling fluids / dielectric oils Low temperature flexibility	O-Rings
Silicone Foam		0000			Fire and high temperature resistance (UL94-V0) Advanced mechanical properties (shape memory)	Battery Spacers
Terflame	BT32 complexing with Mica	0000			Fire resistance & electric protection	Blast shields
VMQ	6SL3331	0000			Fire & temperature resistance (UL94-V0)	Casing seals

DESIGN & QUALIFICATION

Our development experts work closely with local laboratories and Hutchinson's Research and Innovation Centers on three continents. Thanks to their characterization resources, they carry out simulations, calculations and real tests to design the optimal solutions meeting customer specifications.



Product Design

Tailor-made solutions

- > Co-design / Simultaneous engineering
- > CAD design
- > Numerical simulation | F.E.A. 2D-3D

Technical Support

Applications Engineering

- > 16 technical centers around the world
- > 5 Research and Innovation Centers

Qualification & Validation

State-of-the-art testing for materials and products

- > Materials development: in-house testing equipment and mixing facilities to develop best-in-class materials
- > Functional test benches and measurement assessing the product performance: dynamic sealing for shaft seals up to-high speed, static sealing, friction losses, assembly-disassembly efforts measurement, NVH benches, VTMS bench, ...
- > Expertise laboratories with state-of-the-art testing equipment dedicated to tribology, NVH, EMC, fire, chemistry
- > Final quality inspection: cleanliness measurement, Automate Visual Inspection, ...

IN-HOUSE MANUFACTURING

Our in-house manufacturing capabilities are the foundation of our commitment to quality and reliability. With an extensive global industrial footprint, including our own mixing facilities, we ensure that every step of our production process meets the highest standards.

By managing the process, from development to production:

- > We guarantee the origin and quality of our products, allowing us to offer safe and reliable sealing solutions. Our rigorous "zero-defect" quality approach ensures peace of mind for our customers.
- > We can implement modifications and introduce new products without relying on external suppliers. This agility ensures that we can meet our customers requirements promptly and efficiently.
- > We offer a wide range of finishing options: surface treatments, cleanliness, flashless, die cutting, adhesives...





BATTERY PACK





With **engineered materials**, we deliver innovative technologies to contribute to **higher energy efficiency**, **performance**, **extended autonomy**, **and safety** for batteries.



1 BATTERY COVER

Battery Spacers



Composite spacers protect against vibration and maintain the air gap between the battery pack cover and the body in the event of thermal runaway.

- > High temperature resistance: 550°C for 10 min
- > Fire resistance UL94-V0

Battery Casing Seal

- > Lightweight
- BATTERY HOUSING



Molded rubber seal or die-cutted foam seal for battery pack top cover ensure water/dust tightness during battery lifetime.

- > Fire resistance: from UL94-HB to UL94-V0
- >~ High temperature resistance up to 150°C (EPDM)
- > Serviceability

2 BATTERY CONNECTIONS





O-Rings and Y-Rings for static sealing

- > Interchangeable solutions: O-Ring / Y-Ring
- > Approved compounds by all major OEMs
- > Dimension complying with QC standards
- > Surface treatments for easy assembly

Battery wedging



Molded rubber profiles or die-cut patches to ensure perfect wedging between cells or busbar with casing

- > Customized solutions : shape, materials
- > Assembly including adhesive
- > Thermal insulation

THERMAL MANAGEMENT



Our innovative systems provide **optimized thermal management** for BEV's, ensuring energy **efficiency, comfort,** and **safety** in harsh conditions.



1 HVAC

AAA Air Ducts



Acoustic Attenuated Air Duct for HVAC applications & battery thermal management

- > Up to 85% weight reduction
- > Up to 11dB acoustic attenuation
- > Flexible duct for easy assembly

2 E-COMPRESSOR

NVH Encapsulation



Acoustic Cover for BEV and PHEV

- > Enhanced passengers comfort
- > Acoustic and thermal insulation for E-compressors and E-motors
- > Lightweight and limited thickness
- > Tailormade design for quick integration

3 E-MOTOR AND E-COMPRESSOR

Rubber sleeves



Acoustic and thermal insulation and mechanical protection for all types of ducts

- > Lightweight and limited thickness
- > Tailormade design for quick integration

MULTIWAY VALVE

Low friction sealing pads for Valves & Modules



Thermal management multiway valve component - internal valve sealing system designed for high requirements

- > High sealing performance on a wide temperature and pressure range
- > Low torque-to-rotate even at low temperature
- > Low wear over complete lifetime
- > In-house torque and endurance testing

Y-Rings / X-Rings for Multiway Valves



Lip seals for dynamic rotative shafts

- > Low assembly forces
- > Surface treatment for torque reduction
- > Increased resistance to wear

5 CONNECTIONS

Slimline Sealing Washers



Slimline sealing washers for HVAC connectors

- > Easy and safe assembly
- > Resistance to very high pressure
- > Reliable tightness
- > Dimensions complying with standards

Flange Seals



High-pressure flange seals or PIP seals are complementary to O-Rings. I and H shapes are common designs.

- > Shock and vibration resistance
- > Easy installation
- > Sealing performance

Tube Seals



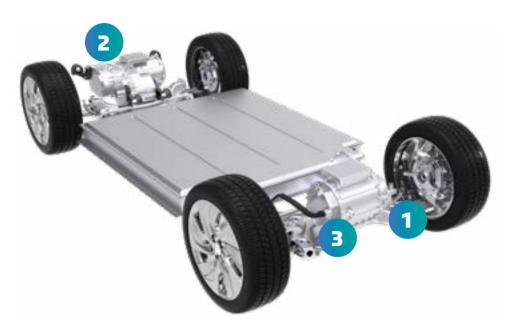
Connecting tube for quick and easy hand-assembly of subsystem on battery or E-powertrain, featuring rubber bonding to thermoplastic.

- > Easy assembly
- > Low assembly force even with high positioning tolerances

E-POWERTRAIN



Our **multiple expertises** enable us to design **high-performance** solutions for E-powertrain. They **extend service life**, **reduce size & weight**, and **improve passenger comfort**.



1 TRANSMISSION

Y-Rings for Quick Connectors



O-Rings and Y-Rings for static sealing

- > Interchangeable solutions: O-Ring / Y-Ring
- > Approved compounds for all major OEMs
- > Dimensions complying with standards
- > Reduced insertion forces with surface treatments

Output Shaft Seal & Cassette



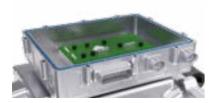


Shaft seals designed for output shaft

- > Adapted to the application
- > Optimal efficiency
- > Protection against pollution
- > Safe assembly integrated design

2 INVERTER

Inverter Casing Seal



Casing seal for power electronics housing covers

- > Fire resistance: from UL94-HB to UL94-V0
- > High temperature resistance: up to 150°C for EPDM
- > Lightweight: low density EPDM
- > Wide range of design/material combinations

3 E-MOTOR

Housing Seal



Housing seal for air, water or oil cooling E-motors, protecting the inner components

- > High-performance sealing
- > Easy assembly
- > Fire safe material
- > Serviceability

Grounding Ring



Conductive ring to divert bearing electric currents, avoid electronic disturbances & extend bearing service life

- > High conductivity: electrical resistance < 10 Ω
- > High linear speed up to 58 m/s
- > Compatible with dry or oiled environment
- > Low Friction
- > Robustness & Compactness

XL O-Ring



Sealing solution for E-motor cooling

- > Chemical resistance: coolant, transmission oil or dielectric fluid
- > Reduced insertion forces with surface treatment, self-lubricated compounds
- > Matching E-motor large diameters

Oil Spray Ring



Multimaterial part made of a plastic ring and rubber seals

- > Retaining oil to rise its pressure
- > Continuous oil spray pattern on stator windings
- > Windings cooling

High Speed Shaft Seal



Shaft seal designed for high rotation speed applications

- > Low friction
- > High linear speed up to 58 m/s
- > Stands reverse gear

Plate Seal



Housing seal over-molded on metal carrier

- > Easy assembly (automation allowed)
- > Robustness
- > Thin layer possible: down to 0.6 mm
- > No spacers needed to control compression
- > Design on demand



HUTCHINSON - PRECISION SEALING SYSTEMS

French leading manufacturer of sealing technologies, with a legacy spanning 170 years, Hutchinson Precision Sealing Systems specializes in providing O-Rings, static and dynamic seals, magnet rings, foams, and composites. Our expertise enables us to design customized solutions that ensure optimal performance, even for the most demanding customer requirements.

Our deep understanding of material science and customer challenges allows us to work hand-in-hand with the major players of the automotive, aerospace, defense, energy, and railway industries. This collaborative approach ensures that we deliver solutions that fully meet customers expectations.

Quality and reliability are the cornerstones of our operations. By fully integrating the development and manufacturing processes, we maintain the highest standards across all our products. Our global presence, with 28 sites in 15 countries and a dedicated team of over 6,650 employees, ensures that we are always close to our customers, ready to provide the support and expertise they need.



KEY FIGURES ABOUT HUTCHINSON









€4.8 Billions Revenue in 2023



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5% of our revenue invested in R&D

